

Mitsubishi M80 (Ethernet)

Supported Series : Mitsubishi M80 (QJ71E71+Q26UDH CPU)

Website: <http://www.mitsubishi-automation.com>

HMI Setting:

Parameters	Recommended	Options	Notes
PLC type	Mitsubishi M80 (Ethernet)		
PLC I/F	Ethernet		
Port no.	5002		

Online simulator	YES	EasyAccess 2.0	YES
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Device Address:

Bit/Word	Device type	Format	Range	Memo
B	X	HHHH	0 ~ 1fff	
B	Y	HHHH	0 ~ 1fff	
B	M	DDDDD	0 ~ 61439	
B	L	DDDD	0 ~ 1023	
B	F	DDDD	0 ~ 2047	
B	V	DDD	0 ~ 511	
B	B	HHHH	0 ~ dfff	
B	SM	DDDD	0 ~ 2047	
B	SB	HHH	0 ~ 3ff	
B	D_Bit	DDDDh	0 ~ 4095f	h: bit no.(0~f)
B	ZR_Bit	DDDDDh	0 ~ 13311f	h: bit no.(0~f)
B	TC	DDDD	0 ~ 2047	
B	TS	DDDD	0 ~ 2047	
B	CC	DDD	0 ~ 511	
B	CS	DDD	0 ~ 511	
B	STC	DDD	0 ~ 127	
B	STS	DDD	0 ~ 127	
B	D	DDDD	0 ~ 4095	
W	W	HHHH	0 ~ 2fff	
W	SW	HHH	0 ~ 3ff	
W	R	DDDDD	0 ~ 32767	

Bit/Word	Device type	Format	Range	Memo
W	SD	DDDD	0 ~ 2047	
W	Z	DD	0 ~ 19	
W	ZR	DDDDD	0 ~ 13311	
W	TN	DDDD	0 ~ 2047	
W	CN	DDD	0 ~ 511	
W	STN	DDD	0 ~ 127	

Wiring Diagram:

Ethernet cable:

